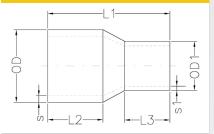


## Butt Fusion IPS Reducers

**FM APPROVED** 



- Molded from black PE 100 / 4710 resin & NSF-61 certified
- Complies with the following product standards: ASTM D2513, D3261, D3350, and AWWA C906
- Made in the USA
- FM Approval Class 1613



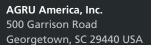
SDR 7 (STANDARD DIMENSION RATIO) 335 PSI (WORKING PRESSURE AS 73.4° F)									
Product Code	Nominal Diameter (inch)	L1 (inch)	L2 (inch)	L3 (inch)	s (inch) Min Wall	OD (inch)	s1 (inch) Min Wall	OD 1 (inch)	Pressure Rating (psi.)
FF-51.317.0302.07	3 x 2" IPS	7.91	3.46	3.310	0.500	3.500	0.339	2.380	335
FF-51.317.0402.07	4 x 2" IPS	8.82	3.58	3.310	0.643	4.500	0.339	2.380	335
FF-51.317.0403.07	4 x 3" IPS	7.99	3.58	3.460	0.643	4.500	0.500	3.500	335
FF-51.317.0604.07	6 x 4" IPS	9.88	4.21	3.580	0.946	6.630	0.643	4.500	335
FF-51.317.0806.07	8 x 6" IPS	11.18	5.08	4.210	1.232	8.630	0.946	6.630	335

SDR 9 (STANDARD DIMENSION RATIO) 250 PSI (WORKING PRESSURE AS 73.4° F)									
Product Code	Nominal Diameter (inch)	L1 (inch)	L2 (inch)	L3 (inch)	s (inch) Min Wall	OD (inch)	s1 (inch) Min Wall	OD 1 (inch)	Pressure Rating (psi.)
FF-51.317.0302.09	3 x 2" IPS	7.91	3.46	3.310	0.389	3.500	0.264	2.380	250
FF-51.317.0402.09	4 x 2" IPS	8.82	3.58	3.310	0.500	4.500	0.264	2.380	250
FF-51.317.0403.09	4 x 3" IPS	7.99	3.58	3.460	0.500	4.500	0.389	3.500	250
FF-51.317.0604.09	6 x 4" IPS	9.88	4.21	3.580	0.736	6.630	0.500	4.500	250
FF-51.317.0806.09	8 x 6" IPS	11.18	5.08	4.210	0.958	8.630	0.736	6.630	250

SDR 11 (STAI	IDAK	DIMENSIO	N KAII	O) 200	PSI (WC	JKKING	PKESS	UKE AI	/3.4° F	
Product Co	de	Nominal Diameter (inch)	L1 (inch)	L2 (inch)	L3 (inch)	s (inch) Min Wall	OD (inch)	s1 (inch) Min Wall	OD 1 (inch)	Pressure Rating (psi.)
FF-51.118.030	02.11	3 x 2" IPS	7.72	3.74	2.83	0.318	3.50	0.216	2.38	200
FF-51.118.040	02.11	4 x 2" IPS	8.82	4.09	2.76	0.409	4.50	0.216	2.38	200
FF-51.118.040	03.11	4 x 3" IPS	8.78	4.13	3.70	0.409	4.50	0.318	3.50	200
FF-51.118.060	03.11	6 x 3" IPS	11.18	5.06	3.78	0.603	6.63	0.318	3.50	200
FF-51.118.060	04.11	6 x 4" IPS	10.94	4.84	3.90	0.603	6.63	0.409	4.50	200
FF-51.118.080	06.11	8 x 6" IPS	12.36	5.51	4.96	0.785	8.63	0.603	6.63	200
FF-51.118.100	08.11	10 x 8" IPS	14.21	6.22	5.94	0.978	10.75	0.785	8.63	200
FF-51.118.120	08.11	12 x 8" IPS	16.34	6.54	5.91	1.16	12.75	0.785	8.63	200
FF-51.118.121	10.11	12 x 10" IPS	16.14	6.61	6.46	1.16	12.75	0.978	10.75	200

## Notes:

- 1. All dimensions shown are nominal and subject to manufacturing tolerance. OD and minimum wall are determined in accordance with ASTM standards. Drawing shown is an approximation only.
- 2. Please refer to DOT pressure requirements for natural gas applications.
- 3. Fittings are marked to meet standards to which the product is produced and labeled.

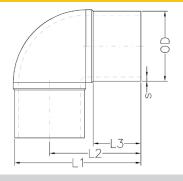






## Butt Fusion IPS 90° Elbows

**FM APPROVED** 



- Molded from black PE 100 / 4710 resin & NSF-61 certified
- Complies with the following product standards: ASTM D2513, D3261, D3350, and AWWA C906
- Made in the USA
- FM Approval Class 1613



SDR 7 (STANDARD DIMENSION RATIO) 335 PSI (WORKING PRESSURE AS 73.4° F)										
Product Code	Nominal Diameter (inch)	L1 (inch)	L2 (inch)	L3 (inch)	s (inch) Min Wall	OD (inch)	Pressure Rating (psi.)			
FF-51.113.0002.07	2" IPS	5.75	4.25	2.45	0.339	2.38	335			
FF-51.113.0003.07	3" IPS	7.53	5.65	3.05	0.500	3.50	335			
FF-51.113.0004.07	4" IPS	8.68	6.13	3.25	0.643	4.50	335			
FF-51.113.0006.07	6" IPS	12.80	9.28	4.05	0.946	6.63	335			

SDR 9 (STANDARD DIMENSION RATIO) 250 PSI (WORKING PRESSURE AS 73.4° F)									
Product Code	Nominal Diameter (inch)	L1 (inch)	L2 (inch)	L3 (inch)	s (inch) Min Wall	OD (inch)	Pressure Rating (psi.)		
FF-51.113.0002.09	2" IPS	5.75	4.25	2.45	0.264	2.38	250		
FF-51.113.0003.09	3" IPS	7.53	5.65	3.05	0.389	3.50	250		
FF-51.113.0004.09	4" IPS	8.68	6.13	3.25	0.500	4.50	250		
FF-51.113.0006.09	6" IPS	12.8	9.28	4.05	0.736	6.63	250		

SDR 11 (STANDARD	DIMENSION	I RATIO) 2	200 PSI (W	ORKING	PRESSUR	E AS 73.4	° F)
Product Code	Nominal Diameter (inch)	L1 (inch)	L2 (inch)	L3 (inch)	s (inch) Min Wall	OD (inch)	Pressure Rating (psi.)
FF-51.113.0002.11	2" IPS	5.71	4.41	2.44	0.22	2.38	200
FF-51.113.0003.11	3" IPS	7.48	5.67	3.23	0.32	3.50	200
FF-51.113.0004.11	4" IPS	8.9	6.54	3.66	0.41	4.50	200
FF-51.113.0006.11	6" IPS	12.13	8.74	4.49	0.60	6.63	200
FF-51.113.0008.11	8" IPS	15.75	11.42	5.63	0.79	8.63	200
FF-51.113.0010.11	10" IPS	18.82	13.35	6.14	0.98	10.75	200
FF-51.113.0012.11	12" IPS	20.83	14.17	6.30	1.16	12.75	200

### Notes:

- 1. All dimensions shown are nominal and subject to manufacturing tolerance. OD and minimum wall are determined in accordance with ASTM standards. Drawing shown is an approximation only.
- 2. Please refer to DOT pressure requirements for natural gas applications.
- 3. Fittings are marked to meet standards to which the product is produced and labeled.

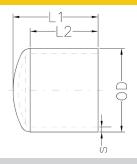
AGRU America, Inc. 500 Garrison Road Georgetown, SC 29440 USA





# Butt Fusion IPS End Caps

**FM APPROVED** 



- Molded from black PE 100 / 4710 resin & NSF-61 certified
- Complies with the following product standards: ASTM D2513, D3261, D3350, and AWWA C906
- Made in the USA
- FM Approval Class 1613



SDR 7 (STANDARD I	SDR 7 (STANDARD DIMENSION RATIO) 335 PSI (WORKING PRESSURE AS 73.4° F)										
Product Code	Nominal Diameter (inch)	L1 (inch)	L2 (inch)	s (inch) Min Wall	OD (inch)	Pressure Rating (psi.)					
FF-51.314.0002.07	2" IPS	3.86	3.15	0.339	2.38	335					
FF-51.314.0003.07	3" IPS	4.61	3.58	0.500	3.50	335					
FF-51.314.0004.07	4" IPS	5.24	3.89	0.643	4.50	335					
FF-51.314.0006.07	6" IPS	6.77	4.72	0.946	6.63	335					
FF-51.314.0008.07	8" IPS	8.43	5.57	1.232	6.63	335					
FF-51.314.0010.07	10" IPS	9.69	6.12	1.536	10.75	335					
FF-51.314.0012.07	12" IPS	11.50	7.25	1.821	12.75	335					

SDR 9 (STANDARD I	SDR 9 (STANDARD DIMENSION RATIO) 250 PSI (WORKING PRESSURE AS 73.4° F)										
Product Code	Nominal Diameter (inch)	L1 (inch)	L2 (inch)	s (inch) Min Wall	OD (inch)	Pressure Rating (psi.)					
FF-51.314.0002.09	2" IPS	3.86	3.15	0.264	2.38	250					
FF-51.314.0003.09	3" IPS	4.61	3.58	0.389	3.50	250					
FF-51.314.0004.09	4" IPS	5.24	3.89	0.500	4.50	250					
FF-51.314.0006.09	6" IPS	6.77	4.72	0.736	6.63	250					
FF-51.314.0008.09	8" IPS	8.43	5.57	0.958	8.63	250					
FF-51.314.0010.09	10" IPS	9.69	6.12	1.194	10.75	250					
FF-51.314.0012.09	12" IPS	11.50	7.25	1.417	12.75	250					

SDR 11 (STANDARD	SDR 11 (STANDARD DIMENSION RATIO) 200 PSI (WORKING PRESSURE AS 73.4° F)										
Product Code	Nominal Diameter (inch)	L1 (inch)	L2 (inch)	s (inch) Min Wall	OD (inch)	Pressure Rating (psi.)					
FF-51.114.0002.11	2" IPS	3.15	2.48	0.22	2.38	200					
FF-51.114.0003.11	3" IPS	4.57	3.62	0.32	3.50	200					
FF-51.114.0004.11	4" IPS	5.16	3.90	0.41	4.50	200					
FF-51.114.0006.11	6" IPS	6.69	4.72	0.60	6.63	200					
FF-51.114.0008.11	8" IPS	8.43	5.83	0.79	8.63	200					
FF-51.114.0010.11	10" IPS	9.57	6.30	0.98	10.75	200					
FF-51.114.0012.11	12" IPS	11.46	7.48	1.16	12.75	200					

#### Notes:

- 1. All dimensions shown are nominal and subject to manufacturing tolerance. OD and minimum wall are determined in accordance with ASTM standards. Drawing shown is an approximation only.
- 2. Please refer to DOT pressure requirements for natural gas applications.
- 3. Fittings are marked to meet standards to which the product is produced and labeled.

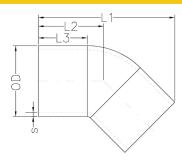
AGRU America, Inc. 500 Garrison Road Georgetown, SC <u>29440 USA</u>





## Butt Fusion IPS 45° <u>Elbows</u>

**FM APPROVED** 



- Molded from black PE 100 / 4710 resin & NSF-61 certified
- Complies with the following product standards: ASTM D2513, D3261, D3350, and AWWA C906
- Made in the USA
- FM Approval Class 1613



SDR 7 (STANDARD DIMENSION RATIO) 335 PSI (WORKING PRESSURE AS 73.4° F)										
Product Code	Nominal Diameter (inch)	L1 (inch)	L2 (inch)	L3 (inch)	s (inch) Min Wall	OD (inch)	Pressure Rating (psi.)			
FF-51.110.0002.07	2" IPS	8.28	4.2	2.40	0.339	2.38	335			
FF-51.110.0003.07	3" IPS	10.15	5.00	2.50	0.500	3.50	335			
FF-51.110.0004.07	4" IPS	10.70	5.07	2.80	0.643	4.50	335			
FF-51.110.0006.07	6" IPS	16.27	8.13	4.00	0.946	6.63	335			

SDR 9 (STANDARD DIMENSION RATIO) 250 PSI (WORKING PRESSURE AS 73.4° F)									
Product Code	Nominal Diameter (inch)	L1 (inch)	L2 (inch)	L3 (inch)	s (inch) Min Wall	OD (inch)	Pressure Rating (psi.)		
FF-51.110.0002.09	2" IPS	8.28	4.20	2.40	0.264	2.38	250		
FF-51.110.0003.09	3" IPS	10.15	5.00	2.50	0.389	3.50	250		
FF-51.110.0004.09	4" IPS	10.70	5.07	2.80	0.500	4.50	250		
FF-51.110.0006.09	6" IPS	16.27	8.13	4.00	0.736	6.63	250		

SDR 11 (STANDARD	DIMENSION	RATIO) 2	200 PSI (W	ORKING	PRESSUR	E AS 73.4	° F)
Product Code	Nominal Diameter (inch)	L1 (inch)	L2 (inch)	L3 (inch)	s (inch) Min Wall	OD (inch)	Pressure Rating (psi.)
FF-51.110.0002.11	2" IPS	6.38	3.23	2.52	0.22	2.38	200
FF-51.110.0003.11	3" IPS	9.09	4.57	3.39	0.32	3.50	200
FF-51.110.0004.11	4" IPS	10.24	5.04	3.58	0.41	4.50	200
FF-51.110.0006.11	6" IPS	13.82	6.61	4.53	0.60	6.63	200
FF-51.110.0008.11	8" IPS	16.97	8.15	5.63	0.79	8.63	200
FF-51.110.0010.11	10" IPS	20.28	9.61	6.18	0.98	10.75	200
FF-51.110.0012.11	12" IPS	21.93	10.04	6.50	1.16	12.75	200

#### Notes:

- 1. All dimensions shown are nominal and subject to manufacturing tolerance. OD and minimum wall are determined in accordance with ASTM standards. Drawing shown is an approximation only.
- 2. Please refer to DOT pressure requirements for natural gas applications.
- 3. Fittings are marked to meet standards to which the product is produced and labeled.

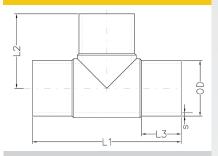
AGRU America, Inc. 500 Garrison Road Georgetown, SC 29440 USA





## Butt Fusion IPS Tees

**FM APPROVED** 



- Molded from black PE 100 / 4710 resin & NSF-61 certified
- Complies with the following product standards: ASTM D2513, D3261, D3350, and AWWA C906
- Made in the USA
- FM Approval Class 1613



SDR 7 (STANDARD DIMENSION RATIO) 335 PSI (WORKING PRESSURE AS 73.4° F)										
Product Code	Nominal Diameter (inch)	L1 (inch)	L2 (inch)	L3 (inch)	s (inch) Min Wall	OD (inch)	Pressure Rating (psi.)			
FF-51.115.0002.07	2" IPS	9.69	4.88	2.87	0.339	2.375	335			
FF-51.115.0003.07	3" IPS	11.61	5.79	3.54	0.500	3.500	335			
FF-51.115.0004.07	4" IPS	13.78	6.89	3.94	0.643	4.500	335			
FF-51.115.0006.07	6" IPS	17.68	8.82	4.72	0.946	6.625	335			
FF-51.115.0008.07	8" IPS	23.03	11.46	5.67	1.232	8.625	335			
FF-51.115.0010.07	10" IPS	27.17	13.54	6.22	1.536	10.750	335			
FF-51.115.0012.07	12" IPS	29.72	14.84	6.77	1.821	12.750	335			

SDR 9 (STANDARD DIMENSION RATIO) 250 PSI (WORKING PRESSURE AS 73.4° F								
	Product Code	Nominal Diameter (inch)	L1 (inch)	L2 (inch)	L3 (inch)	s (inch) Min Wall	OD (inch)	Pressure Rating (psi.)
	FF-51.115.0002.09	2" IPS	9.69	4.88	2.87	0.264	2.375	250
	FF-51.115.0003.09	3" IPS	11.61	5.79	3.54	0.389	3.500	250
	FF-51.115.0004.09	4" IPS	13.78	6.89	3.94	0.500	4.500	250
	FF-51.115.0006.09	6" IPS	17.68	8.82	4.72	0.736	6.625	250
	FF-51.115.0008.09	8" IPS	23.03	11.46	5.67	0.958	8.625	250
	FF-51.115.0010.09	10" IPS	27.17	13.54	6.22	1.194	10.750	250
	FF-51.115.0012.09	12" IPS	29.72	14.84	6.77	1.417	12.750	250

SDR 11 (STANDARD DIMENSION RATIO) 200 PSI (WORKING PRESSURE AS 73.4° F)										
Product Code	Nominal Diameter (inch)	L1 (inch)	L2 (inch)	L3 (inch)	s (inch) Min Wall	OD (inch)	Pressure Rating (psi.)			
FF-51.115.0002.11	2" IPS	9.69	4.88	2.87	0.216	2.375	200			
FF-51.115.0003.11	3" IPS	11.61	5.79	3.54	0.318	3.500	200			
FF-51.115.0004.11	4" IPS	13.78	6.89	3.94	0.409	4.500	200			
FF-51.115.0006.11	6" IPS	17.68	8.82	4.72	0.603	6.625	200			
FF-51.115.0008.11	8" IPS	23.03	11.46	5.67	0.785	8.625	200			
FF-51.115.0010.11	10" IPS	27.17	13.54	6.22	0.978	10.750	200			
FF-51.115.0012.11	12" IPS	29.72	14.84	6.77	1.160	12.750	200			

#### Notes:

- 1. All dimensions shown are nominal and subject to manufacturing tolerance. OD and minimum wall are determined in accordance with ASTM standards. Drawing shown is an approximation only.
- 2. Please refer to DOT pressure requirements for natural gas applications.
- 3. Fittings are marked to meet standards to which the product is produced and labeled.

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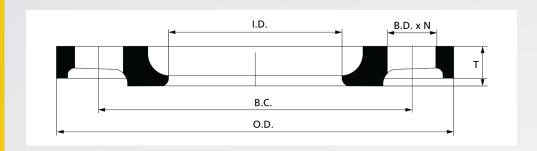


## Ductile Iron Backup Rings

**FM APPROVED** 

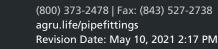


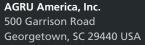
- Material: ASTM A536, G65-45-12
- Description: Convoluted, Fusion Bonded Epoxy for use with HDPE Flange Adapters
- Meets Requirements: Class 150, Mates with ANSI B16.5 and AWWA C207
- FM Approval Class 1613



DR 1	1 (200 PSI)								
IPS Pipe Dia.	Product Code	Outside Dia. (inch)	Inside Dia. (inch)	Flange Thick. (inch)	Bolt Hole No.	Bolt Hole Dia. (inch)	Bolt Hole Circle (inch)	Unit Weight (lbs.)	Pressure Rating (psi.)
2"	RO-BRINGS-DI-R11-02.00	6.00	2.60	0.52	4	0.75	4.75	2.80	200
3"	RO-BRINGS-DI-R11-03.00	7.50	3.75	0.55	4	0.75	6.00	4.00	200
4"	RO-BRINGS-DI-R11-04.00	9.00	4.75	0.60	8	0.75	7.50	5.60	200
6"	RO-BRINGS-DI-R11-06.00	11.00	6.88	0.67	8	0.88	9.50	8.00	200
8"	RO-BRINGS-DI-R11-08.00	13.50	8.88	0.90	8	0.88	11.75	12.5	200
10"	RO-BRINGS-DI-R11-10.00	16.00	11.00	1.05	12	1.00	14.25	16.8	200
12"	RO-BRINGS-DI-R11-12.00	19.00	13.15	1.35	12	1.00	17.00	26.8	200





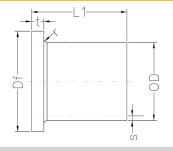






# Butt Fusion IPS Flange Adapters

**FM APPROVED** 



- Molded from black PE 100 / 4710 resin & NSF-61 certified
- Complies with the following product standards: ASTM D2513, D3261, D3350, F2880, and AWWA C906
- Made in the USA
- FM Approval Class 1613



SDR 11 (STANDARD DIMENSION RATIO) 200 PSI (WORKING PRESSURE AT 73.4° F)										
Product Code	Nominal Diameter (inch)	L1 (inch)	s (inch) Wall	OD (inch)	Df (inch)	t (inch) Wall	r (inch)	Pressure Rating (psi.)		
FF-51.112.0002.11	2" IPS	6.10	0.22	2.38	3.94	0.55	0.20	200		
FF-51.112.0003.11	3" IPS	6.10	0.32	3.50	5.00	0.67	0.28	200		
FF-51.112.0004.11	4" IPS	6.10	0.41	4.50	6.61	0.79	0.28	200		
FF-51.112.0006.11	6" IPS	7.87	0.60	6.63	8.50	1.02	0.28	200		
FF-51.112.0008.11	8" IPS	10.63	0.79	8.63	10.63	1.26	0.35	200		
FF-51.112.0010.11	10" IPS	12.99	0.98	10.75	12.99	1.38	0.35	200		
FF-51.112.0012.11	12" IPS	15.75	1.16	12.75	15.75	1.5	0.35	200		

#### Notes

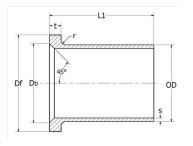
- 1. All dimensions shown are nominal and subject to manufacturing tolerance. OD and minimum wall are determined in accordance with ASTM standards. Drawing shown is an approximation only.
- 2. Please refer to DOT pressure requirements for natural gas applications.
- 3. Fittings are marked to meet standards to which the product is produced and labeled.





## Butt Fusion IPS Beveled Flange Adapters

**FM APPROVED** 



- Molded from black PE 100 / 4710 resin & NSF-61 certified
- Complies with the following product standards: ASTM D2513, D3261, D3350, and AWWA C906
- Made in the USA
- FM Approval Class 1613



SDR 11 (STANDARD D	IMENSIO	J RATIO	)) 200 F	SI (WO	RKING	PRESSI	IRE AT	73 <u>4</u> ° I	E)
Product Code	Nominal Diameter (inch)	L1 (inch)	s (inch) Wall	OD (inch)	Df (inch)	Db (inch)	t (inch) Wall	r (inch)	Pressure Rating (psi.)
FF-51.112B45.0002.11	2" IPS	6.10	0.22	2.38	3.94	2.8	0.55	0.20	200
FF-51.112B45.0003.11	3" IPS	6.10	0.32	3.50	5.00	3.8	0.67	0.28	200
FF-51.112B45.0004.11	4" IPS	6.10	0.41	4.50	6.61	4.8	0.79	0.28	200
FF-51.112B45.0006.11	6" IPS	7.87	0.60	6.63	8.50	6.6	1.02	0.28	200
FF-51.112B45.0008.11	8" IPS	10.63	0.79	8.63	10.83	8.6	1.26	0.35	200
FF-51.112B45.0010.11	10" IPS	12.99	0.98	10.75	12.99	10.75	1.38	0.35	200
FF-51.112B45.0012.11	12" IPS	15.75	1.16	12.75	15.75	12.75	1.50	0.35	200

#### Notes

- 1. All dimensions shown are nominal and subject to manufacturing tolerance. OD and minimum wall are determined in accordance with ASTM standards. Drawing shown is an approximation only.
- 2. Please refer to DOT pressure requirements for natural gas applications.
- 3. Fittings are marked to meet standards to which the product is produced and labeled.

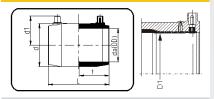
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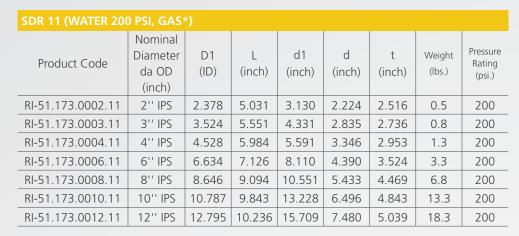


# IPS Electrofusion Couplings

## **MONOFILAR**



- Molded from black PE 100-RC / 4710 & NSF-61 approved resin
- Complies with the following product standards: ASTM D2513, D3261, D3350, F1055, and AWWA C906
- FM Approval Class 1613



All dimensions shown are nominal and subject to manufacturing tolerance. OD and minimum wall are determined in accordance with ASTM standards Drawing shown is an approximation only. Pressures listed are sustainable maximum operating pressure at 73°F.

Approved processing temperatures between -10°C (14°F) and 45°C (113°F).

\* The maximum pressure for gas applications should be calculated based on the applicable local and federal regulations.



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