## High Density Polyethylene MicroSpike<sup>®</sup>Liner



## **Product Data**

| Property                                | <b>Test Method</b>                      | Frequency  | Minimum Average Values                                    |           |             |            |            |
|---|---|------------|---|-----------|-------------|------------|------------|
| Thickness (nominal), mil (mm)           | ASTM D5994                              |            | 30 (0.75)   | 40 (1.0)  | 60 (1.5)    | 80 (2.0)   | 100 (2.5)  |
| Thickness (min avg), mil (mm)           |   | Per Roll   | 29 (0.71)   | 38 (0.95) | 57 (1.43)   | 76 (1.9)   | 95 (2.38)  |
| Thickness (min 8 of 10), mil (mm)       |   |            | 27 (0.68)   | 36 (0.90) | 54 (1.35)   | 72 (1.8)   | 90 (2.25)  |
| Thickness (lowest individual), mil (mm) |   |            | 26 (0.64)   | 34 (0.85) | 51 (1.28)   | 68 (1.7)   | 85 (2.13)  |
| Asperity Height mils, (mm)              | ASTM D7466                              | 2nd Roll   | 20 (0.51)   | 20 (0.51) | 20 (0.51)   | 18 (0.46)  | 18 (0.46)  |
| Density, g/cc, minimum                  | ASTM D792, Method B                     | 200,000 lb | 0.94  | 0.94      | 0.94        | 0.94       | 0.94       |
| Tensile Properties (both directions)    | ASTM D6693, Type IV                     |            |   |           |             |            |            |
| Strength @ Yield, Ib/in width (N/mm)    | 2 in/minute                             | 20,000 lb  | 66 (11.6)   | 88 (15.4) | 132 (23.1)  | 176 (30.8) | 220 (38.5) |
| Elongation @ Yield, % (GL=1.3in)        |   |            | 13  | 13        | 13          | 13         | 13         |
| Strength @ Break, lb/in width (N/mm)    |   |            | 66 (11.6)   | 88 (15.4) | 132 (23.1.) | 176 (30.8) | 220 (38.5) |
| Elongation @ Break, % (GL=2.0in)        |   |            | 350   | 350       | 350         | 350        | 350        |
| Tear Resistance, lbs. (N)               | ASTM D1004                              | 45,000 lb  | 23 (102)  | 30 (133)  | 45 (200)    | 60 (267)   | 72 (320)   |
| Puncture Resistance, lbs. (N)           | ASTM D4833                              | 45,000 lb  | 60 (267)  | 90 (400)  | 120 (534)   | 150 (667)  | 180 (801)  |
| Carbon Black Content, % (range)         | ASTM D4218                              | 20,000 lb  | 2 - 3   | 2 - 3     | 2 - 3       | 2 - 3      | 2 - 3      |
| Carbon Black Dispersion (Category)      | ASTM D5596                              | 45,000 lb  | Only near spherical agglomerates: 10 views in Cat. 1 or 2 |           |             |            |            |
| Stress Crack Resistance (SP-NCTL), hrs. | ASTM D5397 Appendix                     | 200,000 lb | 500   | 500       | 500         | 500        | 500        |
| Oxidative Induction Time, minutes       | ASTM D3895, 200°C, 1 atm O <sub>2</sub> | 200,000 lb | ≥140  | ≥140      | ≥140        | ≥140       | ≥140       |

Agru America's geomembranes are certified to pass Low Temp. Brittleness via ASTM D746 (-80°C), Dimensional Stability via ASTM D1204 (±2% @ 100°C).

Oven Aging and UV Resistance are tested per GRI GM 13. These product specifications meet or exceed GRI's GM13.

## Supply Information (Standard Roll Dimensions)

| Thickness |      | Width |   | Length                       |             | Area (approx.) |                  |                |
|-----------|------|-------|---|------------------------------|-------------|----------------|------------------|----------------|
| mil       | mm   | ft    | m |                              | ft          | m              | ft <sup>2</sup>  | $\mathbf{m}^2$ |
| 30        | 0.75 | 23    | 7 | Double-Sided<br>Single-Sided | 980<br>1000 | 299<br>305     | 22,540<br>23,000 | 2,094<br>2,137 |
| 40        | 1.0  | 23    | 7 | Double-Sided<br>Single-Sided | 750<br>790  | 229<br>241     | 17,250<br>18,170 | 1,603<br>1,688 |
| 60        | 1.5  | 23    | 7 | Double-Sided<br>Single-Sided | 540<br>550  | 165<br>168     | 12,420<br>12,650 | 1,154<br>1,175 |
| 80        | 2.0  | 23    | 7 | Double-Sided<br>Single-Sided | 410<br>420  | 125<br>128     | 9,430<br>9,660   | 876<br>897     |
| 100       | 2.5  | 23    | 7 | Double-Sided<br>Single-Sided | 335<br>340  | 102<br>104     | 7,705<br>7,820   | 716<br>726     |

## Note:

Average roll weight is 3,900 lbs (1,770 kg). All rolls are supplied with two slings. Rolls are wound on a 6" core. Special length available upon request. Roll length and width have a tolerance of  $\pm 1$ %. The weight and length values may change due to project specifications (i.e. average or absolute minimum thickness) or shipping requirments (i.e. international containerized shipments).

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