

## Agru GeoClay NN66

## **Geotextile Component**

Geotextile Property	<b>Test Method</b>	Frequency	Minimum Average Roll Value			
Upper Nonwoven, Mass/Unit Area, oz/yd²(g/m²)	ASTM D5261	200,000 sf	6.0 (200)			
Lower Nonwoven, Mass/Unit Area, oz/yd2(g/m2)	ASTM D5261	200,000 sf	6.0 (200)			
Bentonite Property <sup>1</sup>	<b>Test Method</b>	<b>Test Method</b>	Minimum Average Roll Value			
Swell Index, ml/2 g min	ASTM D5890	100,000 lb	24			
Moisture Content, %	ASTM D4643	100,000 lb	12% max			
Fluid Loss, ml	ASTM D5891	100.000 lb	18 max			

Finished GCL Property	<b>Test Method</b>	<b>Test Method</b>	Minimum Average Roll Value		
Bentonite, Mass/Unit Area <sup>2</sup> , lb/ft <sup>2</sup> (kg/m <sup>2</sup> )	ASTM D5993	40,000 sf	0.75 (3.6)		
Tensile Strength <sup>3</sup> , lb/in (N/cm)	ASTM D6768	40,000 sf	50 (87)		
Peel Strength <sup>3</sup> lb/in (N/cm)	ASTM D6496	40,000 sf	3.5 (6.1)		
Hydraulic Conductivity <sup>4</sup> cm/sec max	ASTM D5887	1/week	5 x 10 <sup>-9</sup>		
Index Flux <sup>4</sup> m <sup>3</sup> /m <sup>2</sup> /sec max	ASTM D5887	1/week	1 x 10 <sup>-8</sup>		
Internal Shear Strength⁵ psf (kPa)	ASTM D6243	Periodically	500 (24) Typical		

## **Supply Information**

Roll Size	Width		Len	Length		Area	
Kon Size	ft	m	ft	m	ft <sup>2</sup>	$m^2$	
	15.5	4.7	150	45.7	2,325	216	

Notes:

(1) Bentonite properties tests performed at a bentonite processing facility prior to shipment to GCL production facility.

(2) Reported at 0% moisture

(3) Tensile strength testing performed in MD using ASTM D 6768.

(4) Deaired, deionized water @5 psi maximum effective confining stress and 2 psi head pressure.

(5) Specimens are hydrated for 24 hours and sheared at 200 psf. Represent typical peak value.

Rolls weigh approximately 2,600 lbs, are supplied with two straps and wound on a 4.75" core.

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